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RBEM632V3019102
Job Sheet 182021



005931
005932

Part No: RBEM632V3019102

Job Qty: 1 ea

Part Name: Special Wrench



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 8/15/18

Job Tracking No:

Due Date: 10/15/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBEM632V3019102 Rev. 2 IPP Rev. A 18.06.22 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	10/15/18	10/15/18	0.00	0.00	Start Up Small Fab-4		MLL
110	Small Fab	1 pcs	10/15/18	10/15/18	0.00	1.00	Small Fab-4		MLL DAS
120	QC	1 pcs	10/15/18	10/15/18	0.00	0.00	QC5		38
130	Packaging	1 pcs	10/15/18	10/15/18	0.00	0.00	Packaging3-1		MLL 9-89
140	QC21-FG	1 Ea	10/15/18	10/15/18	0.00	0.00	QC21		DAS OCT 17 2018

Part Op 110 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case
Descriptions: APP-1600-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue placard
RBEM632V3019102-25 to RBEM632V3019102-21 foam as per DWG. 6-Glue foam to case and pack case as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
97524A032	Sealing Blind Rivet	4 Ea (4 ea)	90-Start up Operation	5015949
APP-1600-E	Case	1 Ea (1 ea)	90-Start up Operation	5101769
RB41011	Dart Tooling Placard, Aluminum	1 Ea (1 ea)	90-Start up Operation	5021040
RBEM632V3019102-19	Bottom Foam use in case APP-1600-E	1 Ea (1 ea)	90-Start up Operation	5101763
RBEM632V3019102-21	Lid Foam use in case APP-1600-E	1 Ea (1 ea)	90-Start up Operation	5101766
RBEM632V3019102-25	Location Placard	1 Ea (1 ea)	90-Start up Operation	5108078
RBEM632V3019102-1	Socket Adapter 3/4 Female Drive to 1/2	1 Ea (1 ea)	110-Small Fab	5094295
RBEM632V3019102-11	Socket Extension 3/4 Drive X 4 in.	1 Ea (1 ea)	110-Small Fab	5093245
RBEM632V3019102-13	Socket Extension 3/4 Drive X 16 in.	2 Ea (2 ea)	110-Small Fab	5093246
RBEM632V3019102-15	Torque Wrench 1/2 Dr. 60-340 Nm	1 Ea (1 ea)	110-Small Fab	5096639
RBEM632V3019102-3	Socket Adapter 1/2 Drive Female to 3/4	1 Ea (1 ea)	110-Small Fab	5093234
RBEM632V3019102-5	Socket 1/2 Drive 12PT. 24mm	1 Ea (1 ea)	110-Small Fab	5093243
RBEM632V3019102-7	Socket 1/2 Drive 12PT. 25mm	1 Ea (1 ea)	110-Small Fab	5093244
RBEM632V3019102-9	Socket 3/4 Dr. 6 PT. 50mm	1 Ea (1 ea)	110-Small Fab	5096316
RBEM632V3019221-1	Block / Shim	1 Ea (1 ea)	110-Small Fab	5116992

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	97524A032	4	987	0
	APP-1600-E	1	16	0
	RB41011	1	763	0
	RBEM632V3019102-19	1	3	0
	RBEM632V3019102-21	1	3	0
	RBEM632V3019102-25	1	4	0
110-Small Fab	RBEM632V3019102-1	1	3	0
	RBEM632V3019102-11	1	3	0
	RBEM632V3019102-13	2	6	0
	RBEM632V3019102-15	1	3	0
	RBEM632V3019102-3	1	3	0
	RBEM632V3019102-5	1	5	0
	RBEM632V3019102-7	1	3	0
	RBEM632V3019102-9	1	3	0
	RBEM632V3019221-1	1	6	0
Part Specifications				
Specifications could not be found.				



Container No: S118591



Part: RBEM632V3019102

Job No: 182021

Serial No/Batch: S118591

Revision: 2

Inspector:

Exp Date:

Instructions:

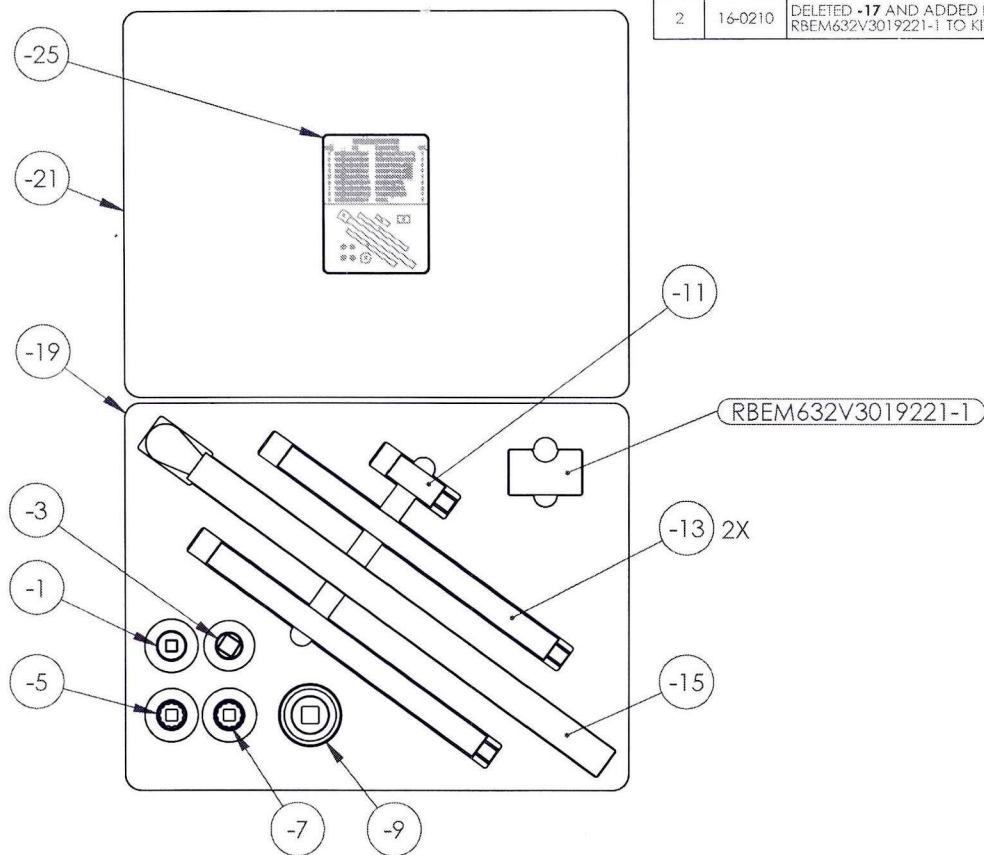
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Date: 10/16/18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	6/13/2016	RJC	JAG
2	16-0210	DELETED -17 AND ADDED NEW DRAWING FOR IT "RBEM632V3019221-1". ADDED BLOCK RBEM632V3019221-1 TO KIT. -25 CH'D ITEM 9 P/N WAS RBEM632V301102-17 IS RBEM632V3019221-1.	11/3/2016	RJC	JAG



ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	BLOCK	ORANGE UHMW	RBEM632V3019221-1	1
		B/O	-1	1	SOCKET ADAPTER	STEEL	3/4 FEMALE DR TO 1/2 (GRAINGER #1AM61, PROTO #J5453)	1
		B/O	-3	1	SOCKET ADAPTER	STEEL	1/2 DR. FEMALE TO 3/4 (GRAINGER #1AP39, PROTO #J5653)	1
		B/O	-5	1	SOCKET	STEEL	1/2 DR. 12 PT. 24mm (PROTO #J5424M)	1
		B/O	-7	1	SOCKET	STEEL	1/2 DR. 12 PT. 25mm (PROTO #J5425M)	1
		B/O	-9	1	SOCKET	STEEL	3/4 DR 6 PT. 50mm (PROTO #E113811)	1
		B/O	-11	1	SOCKET EXTENSION	STEEL	3/4 DRIVE X 4in. (GRAINGER #1AP34, PROTO #J5660)	1
		B/O	-13	2	SOCKET EXTENSION	STEEL	3/4 DRIVE X 16in. (GRAINGER #1AP36, PROTO #J5663)	1
		B/O	-15	1	TORQUE WRENCH		1/2 DR. 60-340 Nm (MSC #32113862)	2
		B/O	-19	1	BOTTOM FOAM	ETHAFOAM 220, BLACK	6.16 X 16.79 X 21.79 (CASE SOLUTIONS)	3
		B/O	-21	1	LID FOAM	ETHAFOAM 220, BLACK	1.79 X 16.80 X 21.77 (CASE SOLUTIONS)	4
		B/O	-23	1	CASE	PLASTIC, BLACK	PELICAN #APP-1600-E	N/S
			-25	1	LOCATION PLACARD	PLASTIC		5
		B/O		1	DART PLACARD	ALUMINUM	RB41011	N/S

NOTE:
REF. AIRBUS T/N M632V3019102.

DART AEROSPACE	
TITLE SPECIAL WRENCH	
DWG NO. RBEM632V3019102	REV 2
MAT'L HEAT TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125/✓
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL H175
APPROVED: GILBERT	
SCALE 1:8	DATE 4/5/2016
SHEET 1 OF 4	